

# General guide for fender flare installation

## For professional use only

Pocket style flares (3m style)  
OEM style (3m style)  
Thin flares (3m style)

1. Clean area with alcohol wipes.
2. If using 3m tape only make sure to use a 3m primer before installation.
3. Line up flares to the desired position. If the holes from underneath do not line up with factory holes on the car you can drill new holes on the flares to line up.
4. Make sure the 3m protection strip is still on then check to make sure they are in the correct position all around. Once all sides are lined up correctly you can start to remove the 3m strip. If some sides are not aligned correctly you will need to adjust the holes correctly from underneath
5. Please note. We recommend using silicone to hold the flares in place to ensure they don't undo especially if going off-road

For pocket style flares please screw the decorative screws before installing. For Amarok and challenger flares please see instructions for them on P2, P3

## OEM with rubbers

1. Clean guards with alcohol wipes
2. Glue the rubbers to the flares
3. Line up flares to your desired position. If some holes from underneath do not line up with factory holes on the car, you can drill new holes on the flares to line up.
4. Once the flares are screwed in from under and lined up correctly you may glue the flares to the guards. (some fitters use 3m tape and other use silicone/polyurethane). We recommend using silicone to hold the flares in place to insure they don't undo especially if going off-road

## Jungle flares

(Best to use 2 people for this process)

1. Glue the rubbers to the flares to make sure they stay on
2. Line up flares to your desired position making sure the far right and the far left of the fender are lined up.
3. Pre-drill holes into the flares then into the guards. Best to use 2 people or this process to ensure they stay lined up correctly
4. Use the stainless-steel screws to drill into the flares then into the pre-drilled holes.

In this process, the flares will start to line up correctly pushing the flare closer to the body and using the rubbers as the seal

5. **DO NOT** drill the screws in too tight which can cause the pockets to crack as there need to be little space between the plastic and the guards

For the fuel cap door make sure when lining up you are also checking that the fuel cap cutout on the flare is lined up correctly. Most fitters use an anti-rust gel or spray for the screw in holes to make sure they don't rust eventually.

Some Jungle flares may need trimming or heating to ensure a perfect fit depending on your model

### **Amarok and Challenger Pocket Style Flares**

1. Clean guards with alcohol wipes
2. Glue the rubbers to the flares
3. Add the decorative screws to the flares.

NOTE: For Amarok please make sure the screws are facing the correct way with the bolt on the outside.

If you add them the wrong way they will touch the body and cannot be lined up.

1. Line up flares to the desired position. If some holes from underneath do not line up with factory holes on the car you can drill new holes on the flares to line up.
2. Once the flares are screwed in from under and lined up correctly you may glue the flares to the guards. (some fitters use 3m tape and other use silicone/polyurethane). We recommend using silicone to hold the flares in place to ensure they don't undo especially if going off-road.

For those installing these flares by drilling into guards please see Jungle flare instructions above