

Installation Instructions

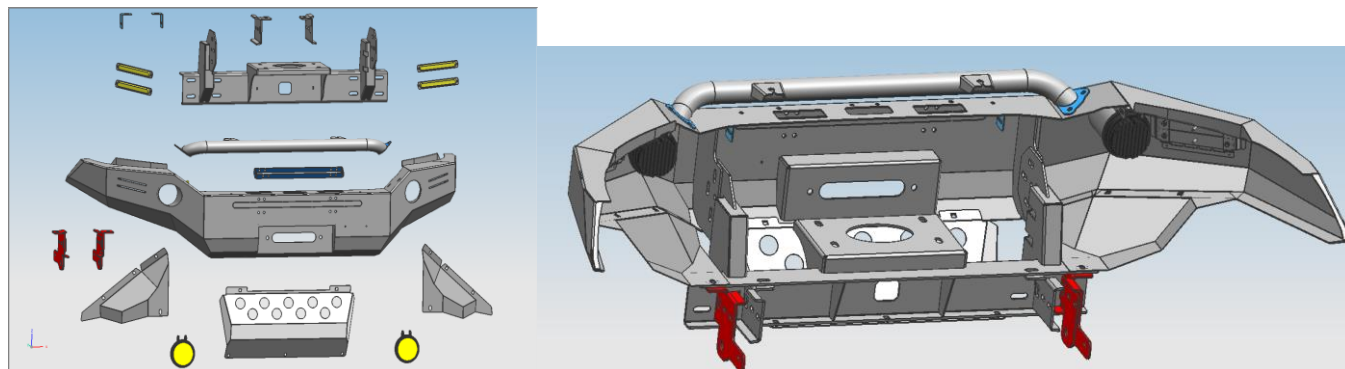
DESCRIPTION : FRONT BUMPER FOR TOYOTA HILUX REVO 2021+

A. Basic components :

No	Description	Qty	Specification	No	Description	Qty	Specification
Install bumper and chassis screws				Light bracket and license bracket			
1	Hexagon bolt	6	M10*90 length 35	10	Hexagon socket flat head screw	4	M8*25
2	Hexagon bolt	4	M10*35	11	Hexagon socket flat head screw	2	M6*20
3	Hexagon bolt	6	M12*40	12	flat washer	8	D8
4	Increase flat washer	20	D10	13	Spring washer	4	D8
5	Increase flat washer	12	D12	14	Hexagon nut	4	M8
6	Spring washer	10	D10	15	flat washer	4	D6
7	Spring washer	6	D12	16	Spring washer	2	D6
8	Hexagon nut	10	M10	17	Hexagon nut	2	M6
9	Hexagon nut	6	M12	18	Hexagon socket flat head screw	8	M6*12
Skid plate install screws				Hexagon nut			
19	Hexagon socket flat head screw	11	M8*25	23	Hexagon socket flat head screw	8	M6*12
20	Square nut	11	M8	Separate loop screws			
21	flat washer	11	D8	24	Hex socket flat round head screw	4	M10*25
22	Spring washer	11	D8	25	Hexagon nut	4	M10
				26	flat washer	4	D10
				27	Spring washer	4	D10

B. Installation steps:

1.First install the winch bracket on the bumper .



2.Install the bumper on the car .

