

Installation Instructions

DESCRIPTION : FRONT BUMPER FOR TOYOTA REVO 2015+

A. Basic components :

No	Description	Qty	Specification	No	Description	Qty	Specification
Install bumper and chassis screws				Light bracket and license bracket			
1	Hexagon bolt	6	M10*100, length 30	10	Hexagon socket flat head screw	4	M8*25
2	Hexagon bolt	8	M10*35	11	Hexagon socket flat head screw	2	M6*20
3	Hexagon bolt	6	M12*40	12	flat washer	8	D8
4	Increase flat washer	28	D10	13	Spring washer	4	D8
5	Increase flat washer	12	D12	14	Hexagon nut	4	M8
6	Spring washer	14	D10	15	flat washer	4	D6
7	Spring washer	6	D12	16	Spring washer	2	D6
8	Hexagon nut	14	M10	17	Hexagon nut	2	M6
9	Hexagon nut	6	M12	Other screws			
Skid plate install screws				Hexagon nut		8	M6
18	Hexagon socket flat head screw	15	M8*25	22	Hexagon socket flat head screw	8	M6*12
19	Square nut	15	M8	New number plate screws			
20	flat washer	15	D8	23	Hexagon socket flat head screw	4	M10X35
21	Spring washer	15	D8	24	Hexagon nut	4	D10
				25	flat washer	8	D10
				26	Spring washer	8	D10
				27	Rubber ring	2	D10 (Thickness 8MM)

B. Installation steps:

1. First install the winch bracket on the bumper .



