

Installation Instructions

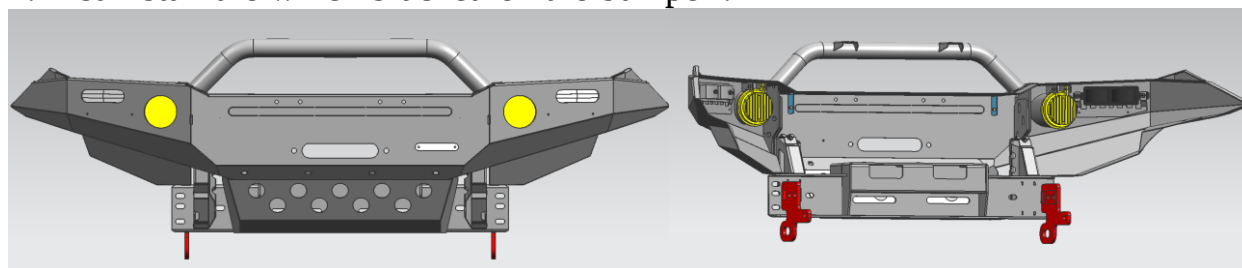
DESCRIPTION : FRONT BUMPER FOR TOYOTA VIGO 05-11

A. Basic components :

No	Description	Qty	Specification	No	Description	Qty	Specification
Install lights screws				Install to car screws			
1	Hexagon nut	8	M8	12	Hexagon bolt	6	M10*40
2	Hexagon bolt	4	M8*25	13	Hexagon nut	6	M10
Install bumper screws				14	flat washer	12	ϕ 10*20*2.0
3	Hexagon bolt	10	M12*40	15	Spring washer	6	ϕ 10
4	Hexagon nut	14	M12	16	Square nuts	22	M8
5	flat washer	12	ϕ 12*30*3	17	Hexagon socket flat head screws	18	M8*25
6	Increase flat washer	12	ϕ 12*40*3	18	Hexagon nut	12	M8
7	Spring washer	14	ϕ 12	19	flat washer	24	ϕ 8*20*2
8	Hexagon bolt	2	M10*40	20	Spring washer	12	ϕ 8
9	Hexagon nut	2	M10	21	Hexagon socket flat head screws	2	M5*16
10	flat washer	4	ϕ 10*20*2.0	22	Hexagon nut	2	M5
11	Spring washer	2	ϕ 10	23	flat washer	2	ϕ 5*10*1.0
				24	Spring washer	2	ϕ 5
				25	Sqaure nut	22	M8

B. Installation steps:

1.First install the winch bracket on the bumper .



2. Install the bumper on the car .

