

Installation Instructions

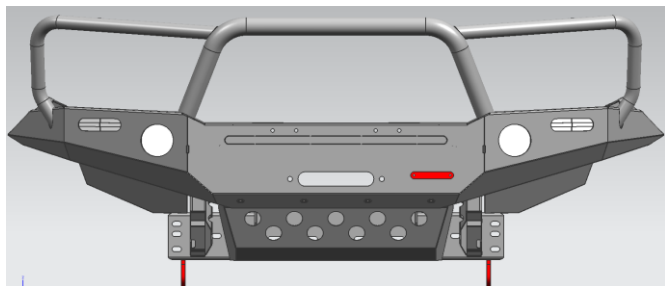
DESCRIPTION : FRONT BUMPER FOR TOYOTA VIGO 05-11

A. Basic components :

No	Description	Qty	Specification	No	Description	Qty	Specification
Install lights screws				Install to car screws			
1	Hexagon nut	8	M8	16	Hexagon bolt	6	M10*40
2	Hexagon bolt	4	M8*25	17	Hexagon nut	6	M10
Install bumper screws				18	flat washer	12	φ10*20*2.0
3	Hexagon bolt	10	M12*40	19	Spring washer	6	φ10
4	Hexagon nut	14	M12	20	Square nuts	22	M8
5	flat washer	12	φ12*30*3	21	Hexagon socket flat head screws	12	M8*25
6	Increase flat washer	12	φ12*40*3	22	Hexagon nut	12	M8
7	Spring washer	14	φ12	23	flat washer	24	φ8*20*2
8	Hexagon bolt	2	M10*40	24	Spring washer	12	φ8
9	Hexagon nut	2	M10	25	Hexagon socket flat head screws	2	M5*16
10	flat washer	4	φ10*20*2.0	26	Hexagon nut	2	M5
11	Spring washer	2	φ10	27	flat washer	2	φ5*10*1.0
Tow hook screws				28	Spring washer	2	φ5
12	Hexagon bolt	4	M12*100*30				
13	Hexagon nut	4	M12				
14	Increase flat washer	8	D12				
15	Spring washer	8	D12				

B. Installation steps:

1. First install the winch bracket on the bumper .



2. Install the bumper on the car .

